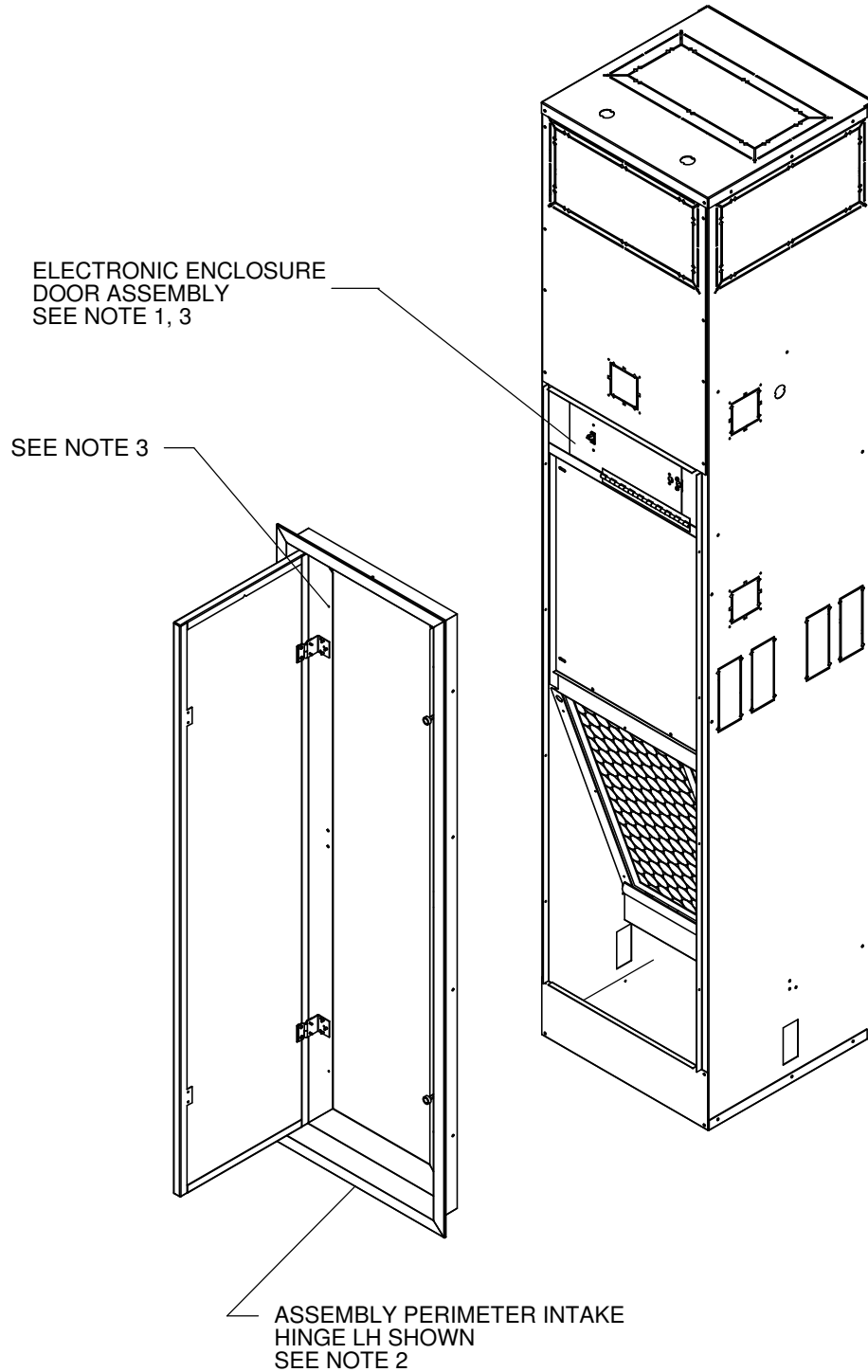


Instructions for Re-installation of Control Enclosure Door Assembly into Perimeter Return Panel

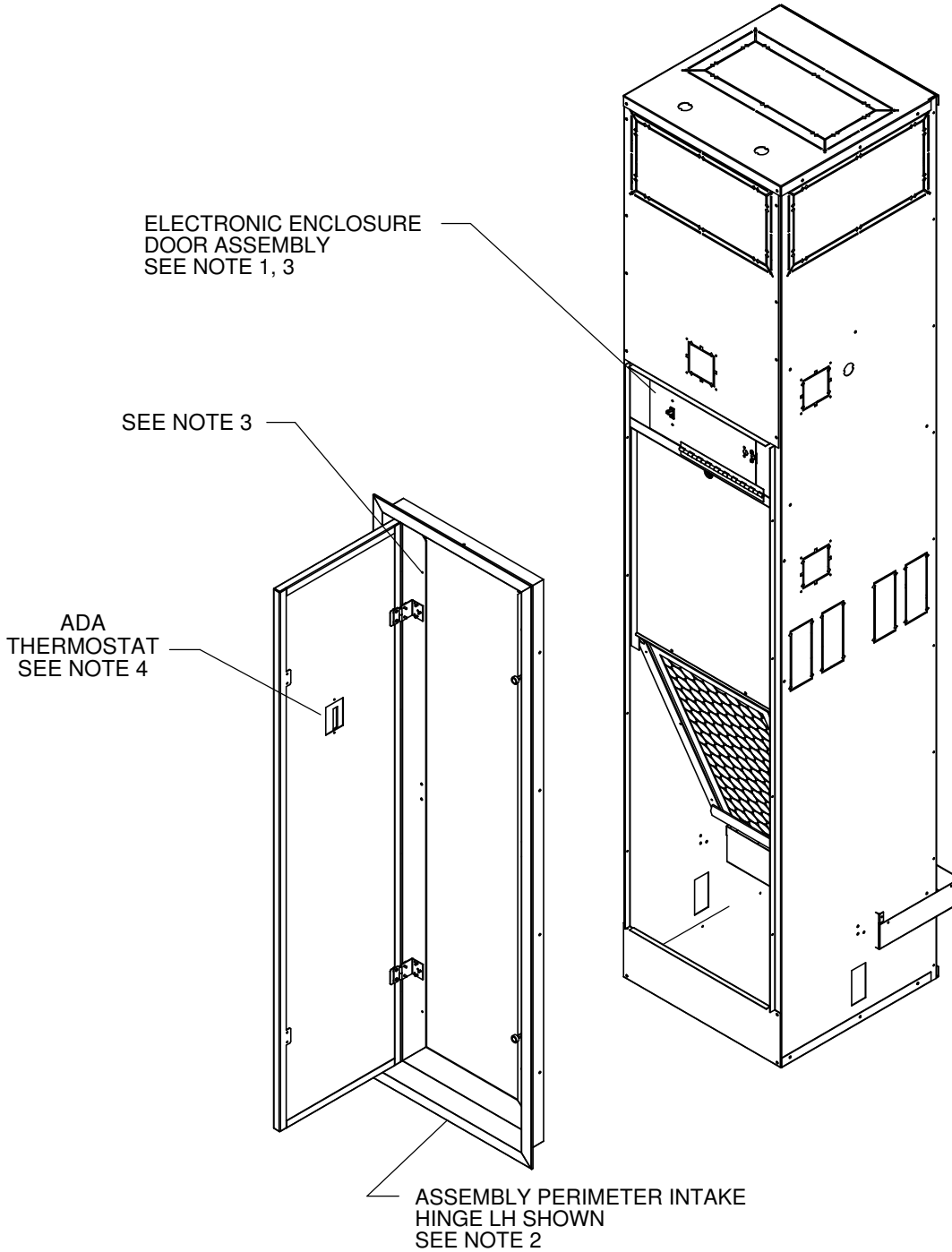
1. Electrical enclosure door assembly removal: **Disconnect power to unit**, If toggle switch is used insure it is in the off position, open door and unsecure switch from door, then unscrew door assembly from unit. Temporarily place door inside the unit.
2. Secure perimeter return assembly to unit. Note (4) holes to the inside left & right sides of the frame and secure to the unit left & right side flanges with (8) painted tek screws provided.
3. Locate door assembly and attach to the upper (2) holes on the sides of the perimeter flanges using (2) painted screws. Reconnect toggle switch if applicable.



STANDARD APPLIED TOLERANCES		DO NOT SCALE DRAWING		8/27/09	JCR	INITIAL RELEASE				
WELDING:	LENGTH ± 0.063" ANGULAR ± 3° SQUARE ± 0.063"	DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED		ECN NO	DATE	BY	REVISION DESCRIPTION			
CJ TUBING:	CUT LENGTH ± 0.063" FORMED LENGTH ± 0.125" FORMED ANGLE ± 5°	THIS DRAWING CONTAINS PROPRIETARY DATA. UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRICTLY PROHIBITED WITHOUT WRITTEN PERMISSION.		ENVIRO-TEC		DR BY	DATE	CK BY	DATE	MATERIAL
SHEET METAL:	HOLE DIA ± 0.005" CUT SIZE ± 0.031" CUT ANGLE ± 1° CUT SQUARE ± 0.016" FORMED DIM ± 0.031" FORMED ANGLE ± 3° FORMED SQUARE ± 0.031"					JCR	7/8/09	KRS	9/11/09	NA
						TITLE: INSTR. VH WITH STD. PERIMETER RETURN				
						SCALE	SHEET	DRAWING NO	REV	
						N/A	1 OF 1	70-74-132	00	

Instructions for Re-installation of Control Enclosure Door Assembly into Perimeter Return Panel

1. Electrical enclosure door assembly removal: **Disconnect power to unit.** If toggle switch is used insure it is in the off position, open door and unsecure switch from door, then unscrew door assembly from unit. Temporarily place door inside the unit.
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3. Locate door assembly and attach to the upper (2) holes on the sides of the perimeter flanges using (2) painted screws. Reconnect toggle switch if applicable.
4. Attach Thermostat to front of Perimeter door.



STANDARD APPLIED TOLERANCES		DO NOT SCALE DRAWING		8/14/09	JCR	INITIAL RELEASE				
WELDING: LENGTH ± 0.063" ANGULAR ± 3° SQUARE ± 0.063"		DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED		ECN NO	DATE	BY	REVISION DESCRIPTION			
CU TUBING: CUT LENGTH ± 0.063" FORMED LENGTH ± 0.125" FORMED ANGLE ± 5°		THIS DRAWING CONTAINS PROPRIETARY DATA. UNAUTHORIZED DISCLOSURE, REPRODUCTION, OR USE IS STRICTLY PROHIBITED WITHOUT WRITTEN PERMISSION.		ENVIRO-TEC		DR BY	DATE	CK BY	DATE	MATERIAL
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						TITLE: INSTR. VH W/ ADA PERIMETER RETURN				
						SCALE	SHEET	DRAWING NO	REV	
						N/A	1 OF 1	70-74-134	00	